

View Online at <https://aerobasegroup.com/nsn/5365-00-120-9514>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0

Chamfer Length:

Between 0.155 inches and 0.165 inches

Width:

Between 0.120 inches and 0.130 inches

Overall Length:

Between 0.435 inches and 0.445 inches

Diameter:

2.000 inches

Thread Size:

1.813-20

Bore Diameter:

Between 1.558 inches and 1.568 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Knurled periphery

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, mil-t-6736

Material:

Steel, mil-t-6736

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T252-d