

View Online at <https://aerobasegroup.com/nsn/5365-00-133-9778>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Overall Length:

Between 0.920 inches and 0.940 inches

Diameter:

Between 0.328 inches and 0.333 inches

Thread Size:

6.750-12

Bore Diameter:

5.380 inches

Depth:

0.440 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

3.000 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-624, comp 4130-canceled or steel, qq-s-624, comp 8630-canceled or steel, qq-s-626, comp 4130 or steel, qq-s-626, comp 8630

Surface Treatment:

Cadmium and phosphate

Surface Treatment:

Cadmium plated finish, qq-p-416a, type 2, class 3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

T252-d