

View Online at <https://aerobasegroup.com/nsn/5365-00-135-9545>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

50.0

Chamfer Length:

0.050 inches

Overall Length:

0.185 inches

Diameter:

Between 0.127 inches and 0.132 inches

Thread Size:

1.938-16 in.

Bore Diameter:

1.500 inches

Depth:

0.100 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Material Hardness Rating:

Not rated

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.845 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Aluminum alloy, qq-a-225/6, t4

Material:

Aluminum alloy 2024

Surface Treatment:

Chromate mil-c-5541

Surface Treatment:

Chromate mil-c-5541

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d