

View Online at <https://aerobasegroup.com/nsn/5365-00-135-9545>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

50.0

**Chamfer Length:**

0.050 inches

**Overall Length:**

0.185 inches

**Diameter:**

Between 0.127 inches and 0.132 inches

**Thread Size:**

1.938-16 in.

**Bore Diameter:**

1.500 inches

**Depth:**

0.100 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Material Hardness Rating:**

Not rated

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.845 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Aluminum alloy, qq-a-225/6, t4

**Material:**

Aluminum alloy 2024

**Surface Treatment:**

Chromate mil-c-5541

**Surface Treatment:**

Chromate mil-c-5541

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d