

View Online at <https://aerobasegroup.com/nsn/5365-00-139-8193>

Thread Pitch Diameters:

+1.9364 to 1.9409 inches

Thread Direction:

Right-hand

Countersink Angle In Deg:

45.0

Counterbore Diameter:

Between 1.630 inches and 1.690 inches

Counterbore Depth:

Between 0.530 inches and 0.590 inches

Slot Depth:

Between 0.350 inches and 0.410 inches

Overall Length:

Between 1.960 inches and 1.980 inches

Diameter:

1.615 inches

Wrenching Facility Shape:

Hexagon

Countersink Depth:

Between 0.030 inches and 0.050 inches

Screw Thread Length:

Between 0.740 inches and 0.760 inches

Width Across Flats:

1.400 inches

Counterbore Location:

Threaded end and wrenching end

Hole Inside Diameter:

Between 0.752 inches and 0.753 inches

Features Provided:

Counterbore

Thready Qty Per Inch (tpi):

12

Thread Size:

2.000 inches

Special Features:

12 point internal hex, countersunk 60.0 deg, 1.615 in. Dia, countersink location: sleeve

Material:

Steel

Material Specification:

Astm 05-602, ph13-8mo solution annealed assn standard single material response

Surface Treatment:

Silver and nickel

Surface Treatment Specification:

Qq-s-365, type 2, grade a federal specification single treatment response and st+58-002 mfr ref single treatment response

Thread Series Designator:

Un

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A540s0