

View Online at <https://aerobasegroup.com/nsn/5365-00-139-8193>

**Thread Pitch Diameters:**

+1.9364 to 1.9409 inches

**Thread Direction:**

Right-hand

**Countersink Angle In Deg:**

45.0

**Counterbore Diameter:**

Between 1.630 inches and 1.690 inches

**Counterbore Depth:**

Between 0.530 inches and 0.590 inches

**Slot Depth:**

Between 0.350 inches and 0.410 inches

**Overall Length:**

Between 1.960 inches and 1.980 inches

**Diameter:**

1.615 inches

**Wrenching Facility Shape:**

Hexagon

**Countersink Depth:**

Between 0.030 inches and 0.050 inches

**Screw Thread Length:**

Between 0.740 inches and 0.760 inches

**Width Across Flats:**

1.400 inches

**Counterbore Location:**

Threaded end and wrenching end

**Hole Inside Diameter:**

Between 0.752 inches and 0.753 inches

**Features Provided:**

Counterbore

**Thready Qty Per Inch (tpi):**

12

**Thread Size:**

2.000 inches

**Special Features:**

12 point internal hex, countersunk 60.0 deg, 1.615 in. Dia, countersink location: sleeve

**Material:**

Steel

**Material Specification:**

Astm 05-602, ph13-8mo solution annealed assn standard single material response

**Surface Treatment:**

Silver and nickel

**Surface Treatment Specification:**

Qq-s-365, type 2, grade a federal specification single treatment response and st+58-002 mfr ref single treatment response

**Thread Series Designator:**

Un

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A540s0