

View Online at <https://aerobasegroup.com/nsn/5365-00-159-3897>

Thread Pitch Diameters:

+0.6404 to 0.6427 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.219 inches and 0.229 inches

Diameter:

Between 0.620 inches and 0.630 inches

Thread Size:

0.656-48

Bore Diameter:

Between 0.495 inches and 0.505 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nonstandard

Drive Type:

Lug face

Accommodation Type And Quantity:

4 lugs

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.250 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

Drilled holes equally spaced through lugs, 0.030 in. Min, 0.034 in. Maximum dia

Height:

Between 0.094 inches and 0.104 inches

Material:

Steel, qq-s-764, type 416, cond a-canceled or steel, qq-s-764, type 416se, cond a-canceled

Material:

Steel comp 416 or steel comp 416se

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T252-d