

View Online at <https://aerobasegroup.com/nsn/5365-00-159-3897>

**Thread Pitch Diameters:**

+0.6404 to 0.6427 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.219 inches and 0.229 inches

**Diameter:**

Between 0.620 inches and 0.630 inches

**Thread Size:**

0.656-48

**Bore Diameter:**

Between 0.495 inches and 0.505 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Nonstandard

**Drive Type:**

Lug face

**Accommodation Type And Quantity:**

4 lugs

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.250 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

Drilled holes equally spaced through lugs, 0.030 in. Min, 0.034 in. Maximum dia

**Height:**

Between 0.094 inches and 0.104 inches

**Material:**

Steel, qq-s-764, type 416, cond a-canceled or steel, qq-s-764, type 416se, cond a-canceled

**Material:**

Steel comp 416 or steel comp 416se

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d