

View Online at <https://aerobasegroup.com/nsn/5365-00-191-1391>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.015 inches and 0.020 inches

Width:

Between 0.031 inches and 0.047 inches

Overall Length:

Between 0.265 inches and 0.281 inches

Thread Size:

0.438-20

Bore Diameter:

Between 0.203 inches and 0.206 inches

Depth:

Between 0.094 inches and 0.110 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

1 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end and end opposite drive end

Material:

Steel, astm a582, type 303se

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Steel, astm a582, type 303se

Surface Treatment:

Passivate

Surface Treatment:

Passivated, mil-std-171, finish 5.4.1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d