

View Online at <https://aerobasegroup.com/nsn/5365-00-200-5400>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

13.0

Chamfer Length:

0.016 inches

Width:

0.063 inches

Overall Length:

0.250 inches

Thread Size:

1.03 in.-48

Bore Diameter:

1.253 inches

Depth:

0.050 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns or uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

1.295 in. Plus 0.005 in. Diameter by 1/32 in. Deep counterbore located at drive end and chamfer 45 degrees angle by 0.021 in. Wide located between counterbore and straight bore

Material:

Aluminum alloy, qq-a-354, cond t-canceled

Material:

Aluminum alloy 2024

Surface Treatment:

Black dye

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d