

View Online at <https://aerobasegroup.com/nsn/5365-00-200-5400>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

13.0

**Chamfer Length:**

0.016 inches

**Width:**

0.063 inches

**Overall Length:**

0.250 inches

**Thread Size:**

1.03 in.-48

**Bore Diameter:**

1.253 inches

**Depth:**

0.050 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns or uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Special Features:**

1.295 in. Plus 0.005 in. Diameter by 1/32 in. Deep counterbore located at drive end and chamfer 45 degrees angle by 0.021 in. Wide located between counterbore and straight bore

**Material:**

Aluminum alloy, qq-a-354, cond t-canceled

**Material:**

Aluminum alloy 2024

**Surface Treatment:**

Black dye

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d