

View Online at <https://aerobasegroup.com/nsn/5365-00-200-8616>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Width:

0.093 inches

Overall Length:

0.250 inches

Thread Size:

1/4 in. -24

Bore Diameter:

1.171 inches

Depth:

0.063 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nf

Drive Type:

Slotted face

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Height:

0.062 inches

Material:

Brass

Material:

Copper alloy

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d