

View Online at <https://aerobasegroup.com/nsn/5365-00-222-2001>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.070 inches

Width:

Between 0.240 inches and 0.260 inches

Overall Length:

Between 0.520 inches and 0.540 inches

Thread Size:

4.020-16

Bore Diameter:

Between 3.640 inches and 3.680 inches

Depth:

Between 0.140 inches and 0.180 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unjs

Drive Type:

Slotted face

Material Hardness Rating:

Between 32.0 rockwell c and 38.0 rockwell c

Accommodation Type And Quantity:

24 slots

Angle Between Accommodations In Deg:

15.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, ams 6322 or ams 6323

Material:

Steel, ams 6322 or ams 6323

Surface Treatment:

Silver plate, ams 2410 or ams 2412

Surface Treatment:

Silver plate, ams 2410 or ams 2412

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d