

View Online at <https://aerobasegroup.com/nsn/5365-00-234-5470>

**Thread Pitch Diameters:**

+0.1690 to 0.1710 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.005 inches and 0.010 inches

**Width:**

Between 0.032 inches and 0.034 inches

**Overall Length:**

0.060 inches

**Thread Size:**

0.180-80

**Bore Diameter:**

Between 0.096 inches and 0.098 inches

**Depth:**

Between 0.018 inches and 0.022 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Nonstandard

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, qq-s-764, type 303, cond a-canceled

**Material:**

Steel comp 303

**Surface Treatment:**

Any acceptable

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d