

View Online at <https://aerobasegroup.com/nsn/5365-00-234-5470>

Thread Pitch Diameters:

+0.1690 to 0.1710 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.005 inches and 0.010 inches

Width:

Between 0.032 inches and 0.034 inches

Overall Length:

0.060 inches

Thread Size:

0.180-80

Bore Diameter:

Between 0.096 inches and 0.098 inches

Depth:

Between 0.018 inches and 0.022 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nonstandard

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-764, type 303, cond a-canceled

Material:

Steel comp 303

Surface Treatment:

Any acceptable

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d