

View Online at <https://aerobasegroup.com/nsn/5365-00-246-7983>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.100 inches

Width:

0.500 inches

Overall Length:

1.425 inches

Thread Size:

9-3/8 in. - 8 thd size

Bore Diameter:

8.780 inches

Depth:

0.220 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Material Hardness Rating:

C46 to c49

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

4.700 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel

Material:

Steel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d