

View Online at <https://aerobasegroup.com/nsn/5365-00-275-6021>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.063 inches

Width:

0.313 inches

Overall Length:

0.813 inches

Thread Size:

2.9333 in. -12

Bore Diameter:

2.250 inches

Depth:

0.313 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

5/32 in. Radius cut on slot ends, not to extend beyond 2-3/4 in. Prom 1/64 diameter and end opposite drive end thread relieved 2-13/16 in. Prom 1/64 diameter by 1/16 in. Prom 1/64 length and drive end bore chamfered 45 degrees by 1/32 in.

Material:

Steel, qq-s-634-canceled

Material:

Steel comp 1010 or steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1022 or steel comp 1025 or steel comp 1026 or steel comp 1035 or steel comp 1040 or steel comp 1042 or steel comp 1045 or steel comp 1046 or steel comp 1548 or steel comp 1049 or steel comp 1050

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d