

View Online at <https://aerobasegroup.com/nsn/5365-00-275-6040>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Width:

0.250 inches

Overall Length:

0.563 inches

End Radius:

0.125 inches

Thread Size:

1.967 in. -18

Bore Diameter:

1.313 inches

Depth:

0.188 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

End opposite to drive end relieved 27/32 in. Porm 1/64 diameter by 1/16 in. Porm 1/64 lg

Material:

Steel, qq-s-634-canceled

Material:

Steel comp 1010 or steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1022 or steel comp 1025 or steel comp 1026 or steel comp 1035 or steel comp 1040 or steel comp 1042 or steel comp 1045 or steel comp 1046 or steel comp 1548 or steel comp 1049 or steel comp 1050

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d