

View Online at <https://aerobasegroup.com/nsn/5365-00-286-9453>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.010 inches

Width:

0.063 inches

Overall Length:

0.130 inches

Taper Minor Diameter:

0.392 inches

Taper Major Diameter:

0.555 inches

Thread Size:

0.625-48

Depth:

0.031 inches

Bore Shape:

Tapered

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Taper Major Diameter Location:

Drive end

Bore Annular Internal Serration:

Included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

Counterbored 0.01 in. Deep, 45 degrees angle of chamfer, 0.429 in. Diameter internally end opposite to drive end

Material:

Brass, qq-b-626

Material:

Copper alloy 268 or copper alloy 260 or copper alloy 240 or copper alloy 230 or copper alloy 377 or copper alloy 360 or copper alloy 342 or copper alloy 353 or copper alloy 262 or copper alloy 270 or copper alloy 272 or copper alloy 274 or copper alloy 280 or copper alloy 330 or copper alloy 331 or copper alloy 332 or copper alloy 335 or copper alloy 340 or copper alloy 344 or copper alloy 345 or copper alloy 347 or copper alloy 348 or copper alloy 350 or copper alloy 356 or copper alloy 370 or copper alloy 462 or copper alloy 464 or copper alloy 465 or copper alloy 466 or copper alloy 467 or copper alloy 482 or copper alloy 485

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d