

View Online at <https://aerobasegroup.com/nsn/5365-00-290-1519>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

60.0

**Chamfer Length:**

0.0875 inches

**Width:**

Between 0.058 inches and 0.070 inches

**Overall Length:**

Between 0.395 inches and 0.405 inches

**Thread Size:**

5/8 in. - 18

**Bore Diameter:**

0.375 inches

**Depth:**

Between 0.057 inches and 0.067 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Nf

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Not rated

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Brass, mil-b-994, comp a, 1/2 hard-canceled

**Material:**

Copper alloy 464

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d