

View Online at <https://aerobasegroup.com/nsn/5365-00-291-3531>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Width:

0.063 inches

Overall Length:

0.188 inches

Thread Size:

1/2 in. -20

Bore Diameter:

0.257 inches

Depth:

0.063 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-634, comp 1020-canceled

Material:

Steel comp 1020

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d