

View Online at <https://aerobasegroup.com/nsn/5365-00-305-8315>

Thread Pitch Diameters:

+1.9260 to 1.9300 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.250 inches

Overall Length:

Between 1.958 inches and 1.967 inches

Thread Size:

1.967-18

Bore Diameter:

Between 1.535 inches and 1.551 inches

Depth:

0.140 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Externally slotted

Material Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, ams 5080

Material:

Steel, ams 5080

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d