

View Online at <https://aerobasegroup.com/nsn/5365-00-305-8315>

**Thread Pitch Diameters:**

+1.9260 to 1.9300 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.250 inches

**Overall Length:**

Between 1.958 inches and 1.967 inches

**Thread Size:**

1.967-18

**Bore Diameter:**

Between 1.535 inches and 1.551 inches

**Depth:**

0.140 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Externally slotted

**Material Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5080

**Material:**

Steel, ams 5080

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d