

View Online at <https://aerobasegroup.com/nsn/5365-00-310-9278>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.020 inches and 0.040 inches

Width:

Between 0.140 inches and 0.160 inches

Overall Length:

Between 0.420 inches and 0.440 inches

Thread Size:

7/8 /0.875/ in. -14

Bore Diameter:

Between 0.610 inches and 0.620 inches

Depth:

Between 0.100 inches and 0.120 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf or nf

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, ams 5022

Material:

Steel comp 1117

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Fsc Application Data:

Engine, turbojet

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d