

View Online at <https://aerobasegroup.com/nsn/5365-00-310-9278>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.020 inches and 0.040 inches

**Width:**

Between 0.140 inches and 0.160 inches

**Overall Length:**

Between 0.420 inches and 0.440 inches

**Thread Size:**

7/8 /0.875/ in. -14

**Bore Diameter:**

Between 0.610 inches and 0.620 inches

**Depth:**

Between 0.100 inches and 0.120 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf or nf

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, ams 5022

**Material:**

Steel comp 1117

**Surface Treatment:**

Cadmium

**Surface Treatment:**

Cadmium plated

**Fsc Application Data:**

Engine, turbojet

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d