

View Online at <https://aerobasegroup.com/nsn/5365-00-313-3699>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Overall Length:

Between 0.140 inches and 0.145 inches

Thread Size:

1.227-32

Bore Diameter:

0.986 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Any acceptable

Material Hardness Rating:

Between 32.0 rockwell c and 37.0 rockwell c

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, mil-s-6758

Material:

Steel comp 4130

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d