

View Online at <https://aerobasegroup.com/nsn/5365-00-313-3699>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.031 inches

**Overall Length:**

Between 0.140 inches and 0.145 inches

**Thread Size:**

1.227-32

**Bore Diameter:**

0.986 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Any acceptable

**Material Hardness Rating:**

Between 32.0 rockwell c and 37.0 rockwell c

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, mil-s-6758

**Material:**

Steel comp 4130

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d