

View Online at <https://aerobasegroup.com/nsn/5365-00-323-1003>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.030 inches

Width:

0.120 inches

Overall Length:

0.500 inches

Thread Size:

1.812-20

Bore Diameter:

Between 1.562 inches and 1.572 inches

Depth:

0.055 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Externally slotted

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel qq-s-764 type 303se condition a

Material:

Steel qq-s-764 type 303se condition a

Surface Treatment:

Passivate qq-p-35

Surface Treatment:

Passivate qq-p-35

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T252-d