

View Online at <https://aerobasegroup.com/nsn/5365-00-323-1003>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.030 inches

**Width:**

0.120 inches

**Overall Length:**

0.500 inches

**Thread Size:**

1.812-20

**Bore Diameter:**

Between 1.562 inches and 1.572 inches

**Depth:**

0.055 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Externally slotted

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel qq-s-764 type 303se condition a

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Steel qq-s-764 type 303se condition a

**Surface Treatment:**

Passivate qq-p-35

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Passivate qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d