

View Online at <https://aerobasegroup.com/nsn/5365-00-325-3276>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.527 inches and 0.537 inches

Diameter:

Between 0.200 inches and 0.210 inches

Thread Size:

2.250-16

Bore Diameter:

Between 1.905 inches and 1.915 inches

Depth:

Between 0.200 inches and 0.210 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

Between 1.100 inches and 1.105 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Included

Criticality Code Justification:

Feat

Special Features:

Design analysis; nuclear hardness critical

Material:

Steel qq-s-763 class 304 condition a

Material:

Steel qq-s-763 class 304 condition a

Nuclear Hardness Critical Feature:

Hardened

Surface Treatment:

Passivate qq-p-35 type 1

Surface Treatment:

Passivate qq-p-35 type 1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d