

View Online at <https://aerobasegroup.com/nsn/5365-00-325-3276>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.527 inches and 0.537 inches

**Diameter:**

Between 0.200 inches and 0.210 inches

**Thread Size:**

2.250-16

**Bore Diameter:**

Between 1.905 inches and 1.915 inches

**Depth:**

Between 0.200 inches and 0.210 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

6 holes

**Angle Between Accommodations In Deg:**

60.0

**Radius From Geometric Axis To Accommodation:**

Between 1.100 inches and 1.105 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Included

**Criticality Code Justification:**

Feat

**Special Features:**

Design analysis; nuclear hardness critical

**Material:**

Steel qq-s-763 class 304 condition a

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Steel qq-s-763 class 304 condition a

**Nuclear Hardness Critical Feature:**

Hardened

**Surface Treatment:**

Passivate qq-p-35 type 1

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Passivate qq-p-35 type 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d