

View Online at <https://aerobasegroup.com/nsn/5365-00-326-7653>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.065 inches

Width:

Between 0.060 inches and 0.080 inches

Overall Length:

Between 0.250 inches and 0.270 inches

Thread Size:

1.125-28

Bore Diameter:

Between 0.960 inches and 0.980 inches

Depth:

Between 0.040 inches and 0.060 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel qq-s-764 type 303 condition a

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Surface Treatment:

Passivate mil-std-171 finish 5.4.1 and black oxide mil-c-13924 class 4

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Passivate mil-std-171 finish 5.4.1 and black oxide mil-c-13924 class 4

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d