

View Online at <https://aerobasegroup.com/nsn/5365-00-333-6275>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

43.0 and 47.0

**Chamfer Length:**

0.030 inches

**Width:**

0.200 inches

**Overall Length:**

1.060 inches

**Thread Size:**

2.500-12

**Bore Diameter:**

Between 0.834 inches and 0.843 inches

**Depth:**

0.312 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unj

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Titanium alloy c06-1056 composition 6al4v condition a 36659

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**Surface Treatment:**

Paint

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Paint federal standard 595 no. 17875

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d