

View Online at <https://aerobasegroup.com/nsn/5365-00-333-6275>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

43.0 and 47.0

Chamfer Length:

0.030 inches

Width:

0.200 inches

Overall Length:

1.060 inches

Thread Size:

2.500-12

Bore Diameter:

Between 0.834 inches and 0.843 inches

Depth:

0.312 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Titanium alloy c06-1056 composition 6al4v condition a 36659

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Surface Treatment:

Paint

Surface Treatment:

Paint federal standard 595 no. 17875

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d