

View Online at <https://aerobasegroup.com/nsn/5365-00-333-7551>

Thread Class:

3a

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.1250 inches

Width:

0.375 inches

Overall Length:

1.625 inches

Thread Size:

3.250-8

Bore Diameter:

2.375 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Material Hardness Rating:

Between 34.0 rockwell c and 39.0 rockwell c

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

12 slots

Angle Between Accommodations In Deg:

30.0

Radius From Geometric Axis To Accommodation:

3.125 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

12 holes equally spaced on bolt circle and 0.218 in. Diameter of holes

Material:

Steel, mil-s-13048, comp 4140-canceled or steel, mil-s-13048, comp 8740-canceled

Surface Treatment:

Zinc

Surface Treatment:

Zinc plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d