

View Online at <https://aerobasegroup.com/nsn/5365-00-364-9677>

**Thread Pitch Diameters:**

+1.850 to 1.854 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0 and 50.0

**Chamfer Length:**

Between 0.055 inches and 0.060 inches

**Width:**

0.047 inches

**Overall Length:**

0.125 inches

**Thread Size:**

1.875-32

**Bore Diameter:**

Between 1.615 inches and 1.625 inches

**Depth:**

Between 0.031 inches and 0.047 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

1 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Special Features:**

Color black

**Material:**

Aluminum ww-t-700 6061 t6

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Aluminum ww-t-700 6061 t6

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized, mil-a-8625, type 2, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d