

View Online at <https://aerobasegroup.com/nsn/5365-00-365-2440>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

40.0 and 50.0

Chamfer Length:

Between 0.010 inches and 0.020 inches

Width:

Between 0.030 inches and 0.040 inches

Overall Length:

0.325 inches

Thread Size:

0.375-24

Bore Diameter:

Between 0.201 inches and 0.211 inches

Depth:

Between 0.030 inches and 0.040 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel qq-s-763 class 316 condition a

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Steel qq-s-763 class 316 condition a

Surface Treatment:

Passivate ep1204 94697

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Passivate ep1204 94697

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d