

View Online at <https://aerobasegroup.com/nsn/5365-00-382-1698>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.046 inches

**Overall Length:**

0.115 inches

**End Radius:**

0.010 inches

**Thread Size:**

3.687 in. -32

**Bore Diameter:**

3.406 inches

**Depth:**

0.055 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

Both ends

**Special Features:**

Drive face painted light gray enamel

**Material:**

Brass, mil-b-994, comp a, 1/2 hard-canceled

**Material:**

Copper alloy 464

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d