

View Online at <https://aerobasegroup.com/nsn/5365-00-383-5494>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.042 inches

Width:

Between 0.050 inches and 0.070 inches

Overall Length:

0.310 inches

Thread Size:

0.625-18

Bore Diameter:

Between 0.499 inches and 0.508 inches

Depth:

0.130 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel qq-s-763 cl 304 or 316

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Steel qq-s-763 cl 304 or 316

Surface Treatment:

Passivate, mil standard 808, paragraph 5.1.2.3.

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Passivate, mil standard 808, paragraph 5.1.2.3.

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d