

View Online at <https://aerobasegroup.com/nsn/5365-00-385-3374>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.030 inches

Width:

0.140 inches

Overall Length:

0.220 inches

Thread Size:

0.812-20

Bore Diameter:

0.422 inches

Depth:

0.125 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unjef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

2 holes 0.093 in. Min 0.098 in. Maximum diameter 0.125 in. Deep 90 degrees apart in outer periphery

Material:

Aluminum alloy qq-a-225/9 alloy 7075 temper t7351

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Surface Treatment:

Chromate mil-c-5541 class 1a

Surface Treatment:

Chromate mil-c-5541 class 1a

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d