

View Online at <https://aerobasegroup.com/nsn/5365-00-385-3374>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.030 inches

**Width:**

0.140 inches

**Overall Length:**

0.220 inches

**Thread Size:**

0.812-20

**Bore Diameter:**

0.422 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unjef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Special Features:**

2 holes 0.093 in. Min 0.098 in. Maximum diameter 0.125 in. Deep 90 degrees apart in outer periphery

**Material:**

Aluminum alloy qq-a-225/9 alloy 7075 temper t7351

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**Surface Treatment:**

Chromate mil-c-5541 class 1a

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Chromate mil-c-5541 class 1a

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d