

View Online at <https://aerobasegroup.com/nsn/5365-00-385-9219>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.200 inches and 0.204 inches

Overall Length:

Between 0.290 inches and 0.310 inches

Thread Size:

4.000-20

Bore Diameter:

Between 3.407 inches and 3.427 inches

Depth:

Between 0.090 inches and 0.110 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unjs

Drive Type:

Slotted bore

Material Hardness Rating:

Between 32.0 rockwell c and 38.0 rockwell c

Accommodation Type And Quantity:

16 slots

Angle Between Accommodations In Deg:

22.4

Beveled Thread:

Not included

Bore Annular Internal Serration:

Included

Setscrew Locking Notch:

Not included

Material:

Steel, ams 6322 or steel, ams 6323

Material:

Steel, ams 6322 or steel, ams 6323

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d