

View Online at <https://aerobasegroup.com/nsn/5365-00-402-6873>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0 and 45.0

Chamfer Length:

0.060 inches and 0.060 inches

Overall Length:

1.040 inches

Diameter:

Between 0.124 inches and 0.129 inches

Thread Size:

1.500-18

Bore Diameter:

Between 0.882 inches and 0.884 inches

Depth:

0.125 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Drilled face

Thread Location:

Drive end

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

0.5935 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Aluminum alloy, qq-a-200/2, alloy 2014, t6511

Material:

Aluminum alloy, qq-a-200/2, alloy 2014, t6511

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d