

View Online at <https://aerobasegroup.com/nsn/5365-00-413-3486>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

0.250 inches

Diameter:

0.156 inches

Thread Size:

1.812-16

Bore Diameter:

1.050 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.575 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

One end counterbored 1.515 in. Diameter by 0.090 in. Deep

Material:

Cres ams 5643

Material:

Cres ams 5643

Surface Treatment:

Passivate qq-p-35

Surface Treatment:

Passivate qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d