

View Online at <https://aerobasegroup.com/nsn/5365-00-432-3500>

**Thread Pitch Diameters:**

+3.2540 to 3.2580 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.030 inches

**Width:**

0.320 inches

**Overall Length:**

0.940 inches

**Thread Size:**

3.312-12

**Bore Diameter:**

2.440 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Special Features:**

Lock wire hole drilled in wall of ea slot

**Material:**

Aluminum alloy, qq-a-200/11, alloy 7075, t73

**Material:**

Aluminum alloy 7075

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized, mil-a-8625, type 2, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d