

View Online at <https://aerobasegroup.com/nsn/5365-00-435-8915>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

40.0 and 50.0

Chamfer Length:

0.090 inches

Overall Length:

0.308 inches

Diameter:

Between 0.187 inches and 0.192 inches

Thread Size:

1.500-18

Bore Diameter:

0.875 inches

Depth:

0.210 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

0.562 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

Four holes drilled on a 40 degrees min, 50 degrees maximum angle into the driving holes 0.062 in. Dia

Material:

Aluminum qq-a-200/3 alloy 2024 temper t3511

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Surface Treatment:

Anodize mil-a-8625 type 2 class 1

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d