

View Online at <https://aerobasegroup.com/nsn/5365-00-437-4013>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

30.0

**Chamfer Length:**

Between 0.020 inches and 0.030 inches

**Overall Length:**

Between 0.390 inches and 0.410 inches

**Thread Size:**

2.500-16

**Bore Diameter:**

Between 1.9790 inches and 1.9795 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Material Hardness Rating:**

Rockwell a, 55.5 min and rockwell a, 62.5 max

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Aluminum bronze, ams 4640

**Material:**

Copper alloy 630

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d