

View Online at <https://aerobasegroup.com/nsn/5365-00-437-9254>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

50.0

Chamfer Length:

Between 0.040 inches and 0.060 inches

Width:

Between 0.480 inches and 0.520 inches

Overall Length:

Between 0.320 inches and 0.340 inches

Thread Size:

4.500 in-16

Bore Diameter:

Between 4.000 inches and 4.020 inches

Depth:

Between 0.100 inches and 0.120 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Material Hardness Rating:

Not rated

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Aluminum alloy, qq-a-200/8, t6 or aluminum alloy, qq-a-200/8, t6511

Material:

Aluminum alloy 6061 or aluminum alloy 6061

Surface Treatment:

Anodize

Surface Treatment:

Anodized

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d