

View Online at <https://aerobasegroup.com/nsn/5365-00-437-9254>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

50.0

**Chamfer Length:**

Between 0.040 inches and 0.060 inches

**Width:**

Between 0.480 inches and 0.520 inches

**Overall Length:**

Between 0.320 inches and 0.340 inches

**Thread Size:**

4.500 in-16

**Bore Diameter:**

Between 4.000 inches and 4.020 inches

**Depth:**

Between 0.100 inches and 0.120 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Not rated

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Aluminum alloy, qq-a-200/8, t6 or aluminum alloy, qq-a-200/8, t6511

**Material:**

Aluminum alloy 6061 or aluminum alloy 6061

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d