

View Online at <https://aerobasegroup.com/nsn/5365-00-453-9376>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.057 inches and 0.067 inches

**Overall Length:**

Between 0.234 inches and 0.266 inches

**Thread Size:**

3.188 in.-24

**Bore Diameter:**

Between 2.900 inches and 2.910 inches

**Depth:**

Between 0.050 inches and 0.060 inches

**Unit Package Type:**

Envelope, heat sealed

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

125 microinch finish except 63 microinch finish on face of thread end

**Material:**

Aluminum alloy, ww-t-700/3 or ww-t-700/6, or qq-a-200/3 or qq-a-200/8, or qq-a-225/6 or qq-a-225/8, or qq-a-250/4 or qq-a-250/11, alloy 2024 or 6061, temper t3 through t6

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**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625, type 2, class 2, black military specification single treatment response

**Surface Treatment:**

Anodized, mil-a-8625, type 2, class 2, black

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d

**Mil-std (military Standard):**

Mil-a-8625 spec.