

View Online at <https://aerobasegroup.com/nsn/5365-00-453-9376>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.057 inches and 0.067 inches

Overall Length:

Between 0.234 inches and 0.266 inches

Thread Size:

3.188 in.-24

Bore Diameter:

Between 2.900 inches and 2.910 inches

Depth:

Between 0.050 inches and 0.060 inches

Unit Package Type:

Envelope, heat sealed

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

125 microinch finish except 63 microinch finish on face of thread end

Material:

Aluminum alloy, ww-t-700/3 or ww-t-700/6, or qq-a-200/3 or qq-a-200/8, or qq-a-225/6 or qq-a-225/8, or qq-a-250/4 or qq-a-250/11, alloy 2024 or 6061, temper t3 through t6

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Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625, type 2, class 2, black military specification single treatment response

Surface Treatment:

Anodized, mil-a-8625, type 2, class 2, black

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d

Mil-std (military Standard):

Mil-a-8625 spec.