

View Online at <https://aerobasegroup.com/nsn/5365-00-469-0428>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.062 inches

**Width:**

0.250 inches

**Overall Length:**

0.500 inches

**Thread Size:**

2.250-16

**Bore Diameter:**

Between 1.750 inches and 1.751 inches

**Depth:**

0.188 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Lug face

**Accommodation Type And Quantity:**

2 lugs

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.781 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Height:**

0.188 inches

**Material:**

Nickel copper alloy, qq-n-281

**Material:**

Nickel alloy 400 or nickel alloy r-405

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d