

View Online at <https://aerobasegroup.com/nsn/5365-00-469-1288>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

25.0

Chamfer Length:

0.219 inches

Width:

0.188 inches

Overall Length:

0.313 inches

Thread Size:

1-1/16 in. - 20

Bore Diameter:

0.688 inches

Depth:

0.188 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

0.4105 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

15/16 in. Diameter across slots for wrench and slots to be 3/32 in. Radius

Material:

Steel, n, 46-s-17, class 1

Material:

Steel comp 1115 or steel comp 1117 or steel comp 1120

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d