

View Online at <https://aerobasegroup.com/nsn/5365-00-469-1288>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

25.0

**Chamfer Length:**

0.219 inches

**Width:**

0.188 inches

**Overall Length:**

0.313 inches

**Thread Size:**

1-1/16 in. - 20

**Bore Diameter:**

0.688 inches

**Depth:**

0.188 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns

**Drive Type:**

Slotted face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Radius From Geometric Axis To Accommodation:**

0.4105 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Special Features:**

15/16 in. Diameter across slots for wrench and slots to be 3/32 in. Radius

**Material:**

Steel, n, 46-s-17, class 1

**Material:**

Steel comp 1115 or steel comp 1117 or steel comp 1120

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d