

View Online at <https://aerobasegroup.com/nsn/5365-00-499-4587>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

Between 0.035 inches and 0.045 inches

**Width:**

Between 0.050 inches and 0.070 inches

**Overall Length:**

Between 0.494 inches and 0.510 inches

**Thread Size:**

1.000-20

**Bore Diameter:**

Between 0.595 inches and 0.605 inches

**Depth:**

Between 0.105 inches and 0.135 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Aluminum alloy qq-a-225/6temper t4

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**Surface Treatment:**

Anodized mil-a-8625 type 1

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Anodized mil-a-8625 type 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d