

View Online at <https://aerobasegroup.com/nsn/5365-00-499-4587>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.035 inches and 0.045 inches

Width:

Between 0.050 inches and 0.070 inches

Overall Length:

Between 0.494 inches and 0.510 inches

Thread Size:

1.000-20

Bore Diameter:

Between 0.595 inches and 0.605 inches

Depth:

Between 0.105 inches and 0.135 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Aluminum alloy qq-a-225/6temper t4

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Aluminum alloy qq-a-225/6temper t4

Surface Treatment:

Anodized mil-a-8625 type 1

Surface Treatment:

Anodized mil-a-8625 type 1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d